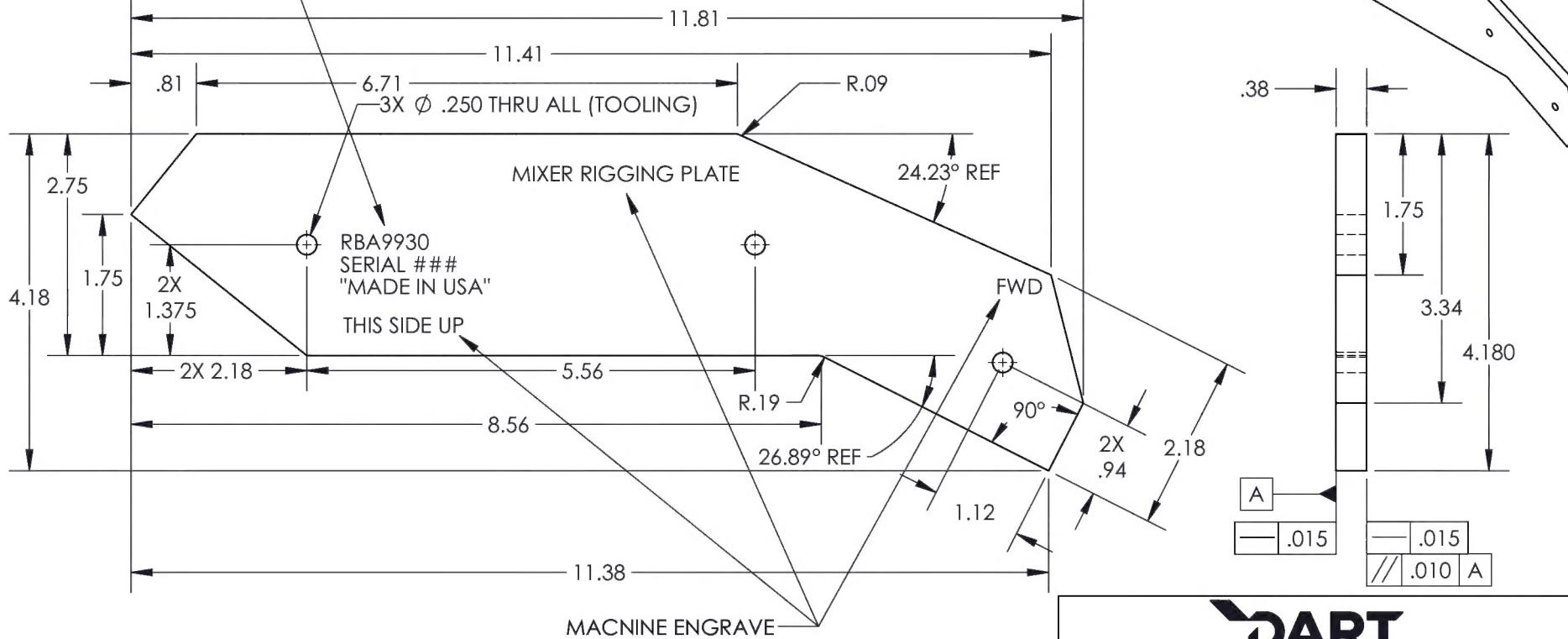


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REVISONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		DIMENSION 6.71 WAS FROM END OF TOOL, NOW STARTS AT 0.81 DIMENSION THUS CHANGIN ANGLE FROM 20.37° TO 24.23°. PER MD HELICOPTER MAINT. MANUAL.	9/8/09	WP	RW
2		CG'D R.090 TO R.187 PER G.E. CORRECTED R/S VIEW TO SHOW HOLES, ADDED MACHINE ENGRAVE NOTE.	11/9/09	RJC	RW
2A		CH'D TITLEBLOCK DIMENSION TOLERANCES FROM .005 TO .010, .01 TO .030. CH'D DIMENSION FROM .375 TO .38.	7/24/13	RJC	GE
3	15-0184	CORRECTED ANODIZE SPEC TO TYPE II CLASS II. UPDATED TO NEW DRAFTING STANDARDS.	7/27/2015	SM	JAG

### ENGRAVE:

T/N, S/N, "MADE IN USA"  
TO FIT



### NOTES:

1. RED ANODIZE PER MIL-A-8625, TYPE II, CLASS II  
125/
2. ALL MACHINED SURFACES  FINISH.

DART AEROSPACE	
TITLE	
PLATE, RIGGING - MIXER	
DWG NO.	RBA9930
MAT'L	6061
DRAWN BY:	MACKOVJAK
APPROVED	<i>J Gilbert</i>
UNLESS OTHERWISE SPECIFIED	DIMENSIONS ARE IN INCHES
.XXX ± .010	FRACTIONS ± 1/32
.XX ± .030	ANGLES ± 5°
.X ± .1	HEAT TREAT
FINISH RED ANODIZE	
SPEC MIL-A-8625F, TYPE II, CLASS II	
USED ON MODEL	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	PLATING
2. DIMENSIONAL LIMITS APPLY AFTER	
SCALE 1:2	DATE 7/27/2015
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			1	PLATE		6061		